

Product Information

Mipa 1K-Haftpromoter is a completely transparent universal adhesion promoter for different substrates. The special formulation allows an adhesion also on difficult substrates without previous sanding. It can be used on steel, aluminium (also polished or anodized), zinc substrates, stainless steel (also polished), nonferrous metals (also polished), chrome surfaces, powder coatings, cathodic dip coatings and for common plastic types used in the automotive sector. The material provides a fast drying time and recoatability. Also the substrate must not be sanded. That saves time. Recoatable with Mipa 1K- and 2K-top coats. Mipa 1K-Haftpromoter is transparent and provides UV-resistance which allows a recoating also with Mipa clear coats.

Consumption: 8 - 10 m² / l.

Colour shade	transparent			
Mixing ratio	ready for use			
Hardener				
Thinners				
Spraying viscosity 20° C	12 - 15 s 4 mm DIN			
Application	spraying pressure	spraying nozzle	spraying operations	
Air / Flowjar - Spray gun	1,6 - 2 bar	1,2 - 1,3 mm	1	
Airless / Airmix				
Pot life				
Coat thickness / dry film	3 - 5 µm, avoid thick coats			
Curing time / Flash off time	approx. 10 min.			
Dry	recoat time	dust dry	set to touch	full hardness
Object Temp. 20° C	10 min.			
Object Temp. 60° C				

Remarks :

Process conditions: from + 10° C and up to 75% air relative humidity.

Mipa 1K-Haftpromoter must be recoated after approx. 2 days.

Storage: at least 3 years if stored in tightly closed original containers.

This data sheet is for information purpose only! To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant safety data sheet and precautions stated on the product label. We reserve our right to make additions, deletions, or modifications to the information at any time without prior notification.